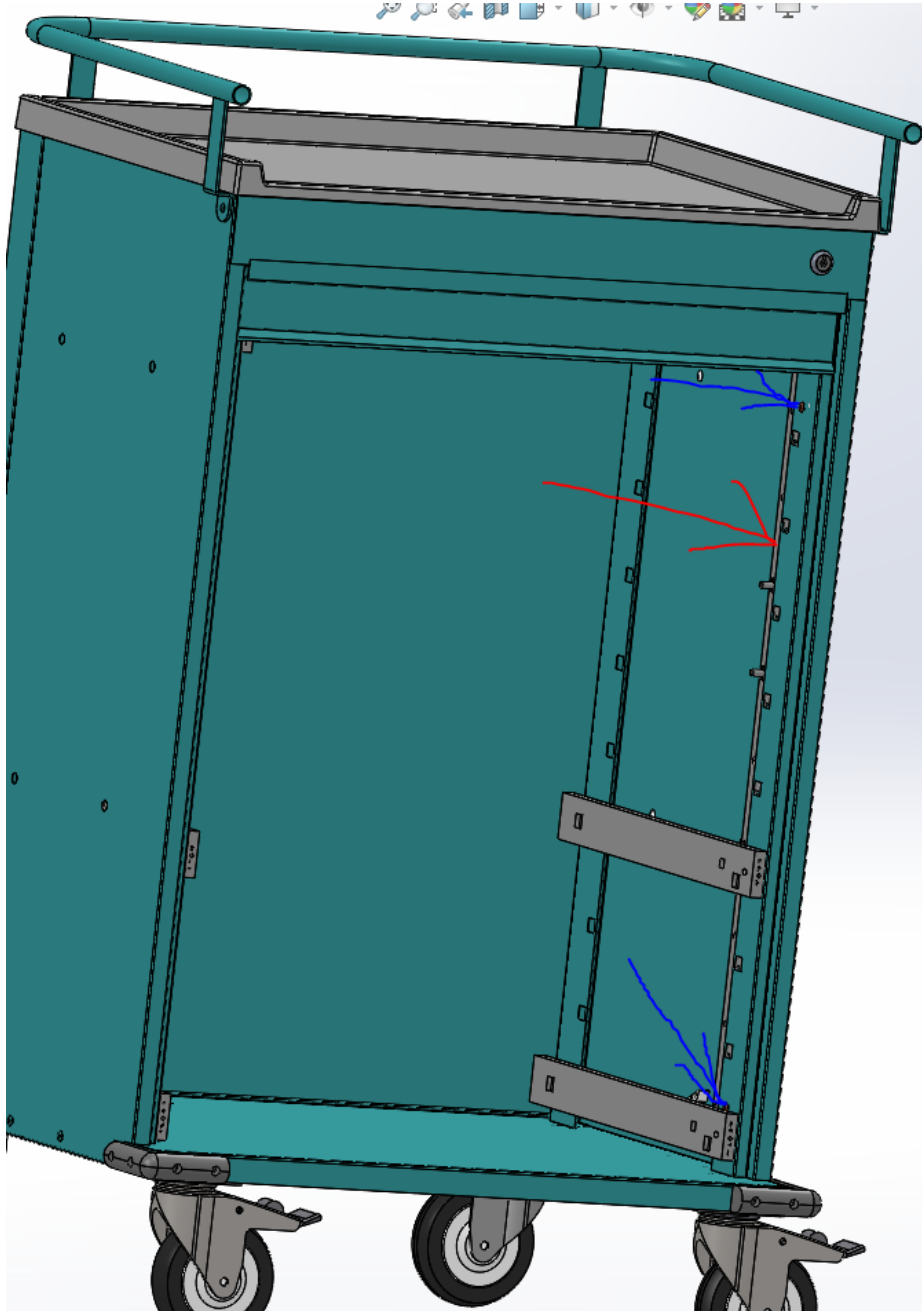
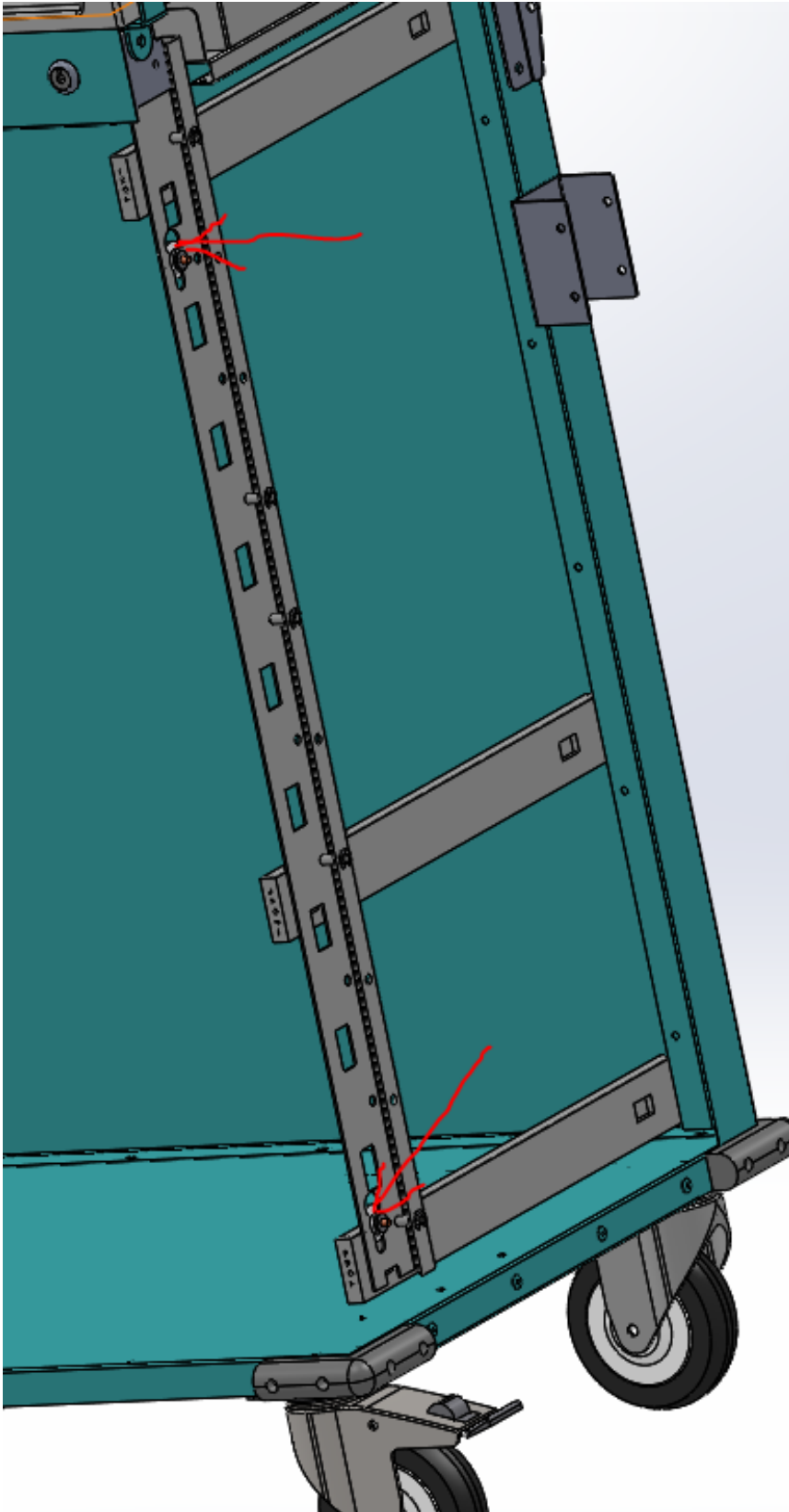


VLT360PC – LOCKBAR INFORMATION & REPAIR

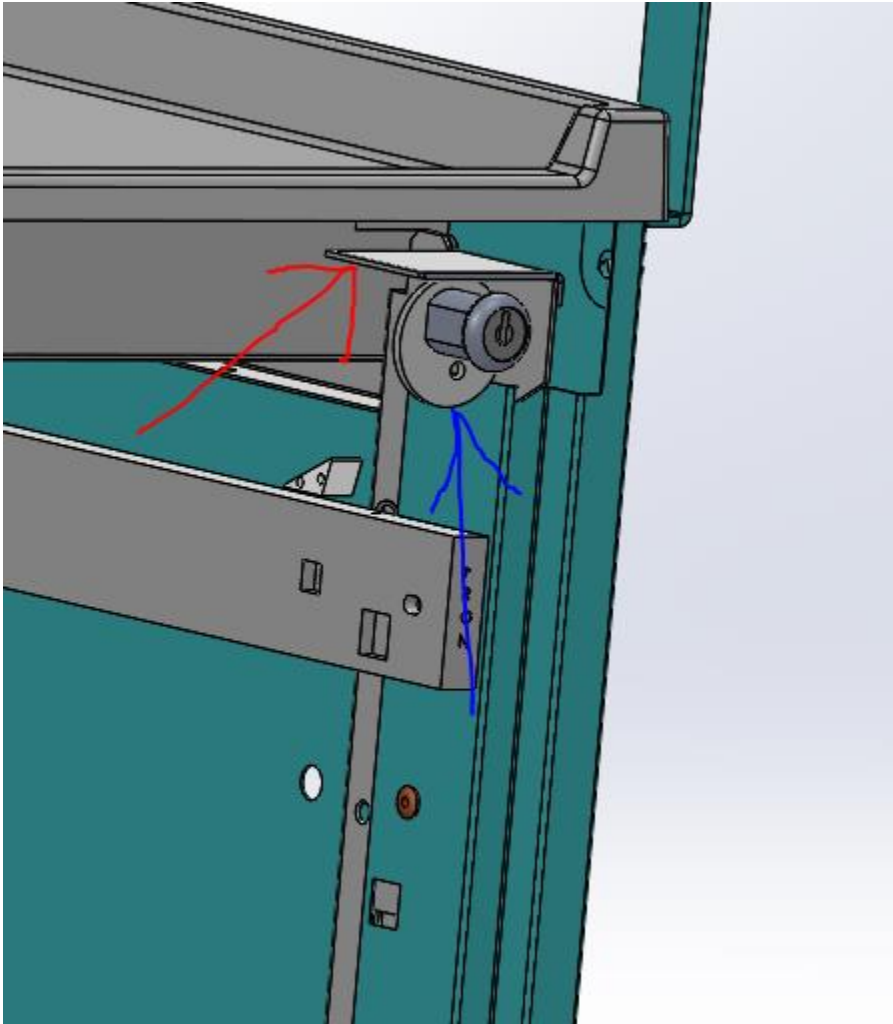
- 1) Please see diagrams below with drawers removed identifying parts.
 - a) Lock-bar is the metal bar to the right side with pins sticking out of it. (Indicated with red arrow. Part #41030007)
 - b) Note location for rivet heads indicated with blue arrows. These rivets hold in the Lock-Slide Washers on the other side of the right-side panel. (Lock-Slide Washer Part #40000617)



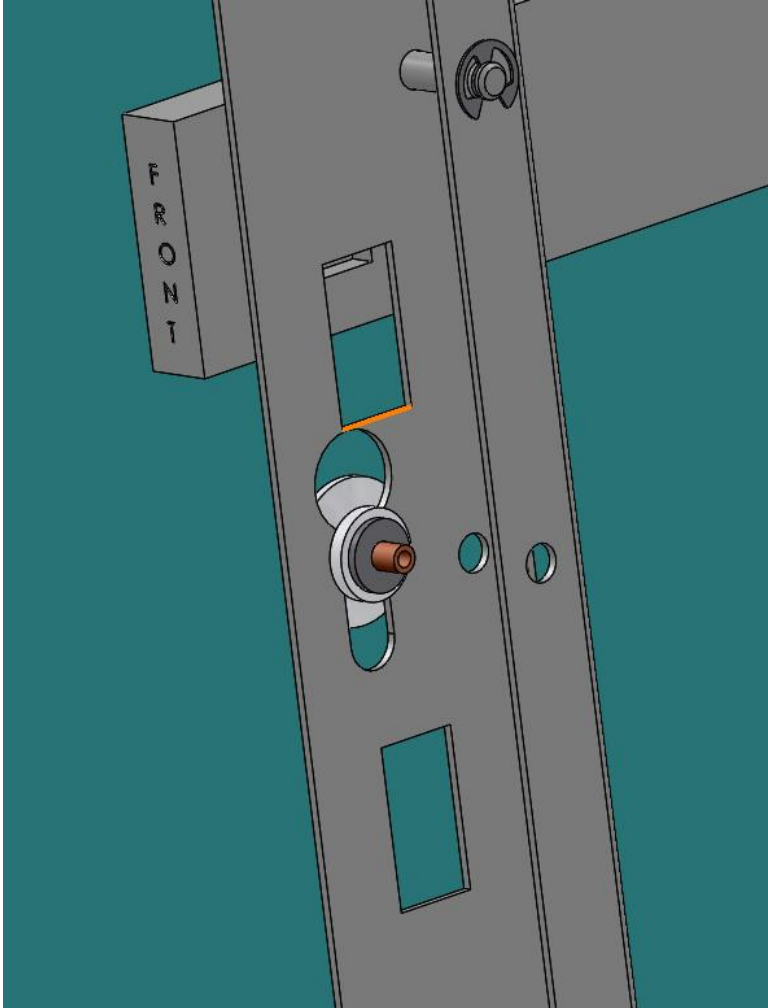
- c) See diagram below with right-side panel removed for clarity. Lock-slide washers (White plastic discs with steel washer riveted to back) are identified with red arrows.



- d) See diagram below with the cabinet face removed for clarity showing the lock-bar 90-degree bend shown with a red arrow and the locking/unlocking cam shown with a blue arrow.

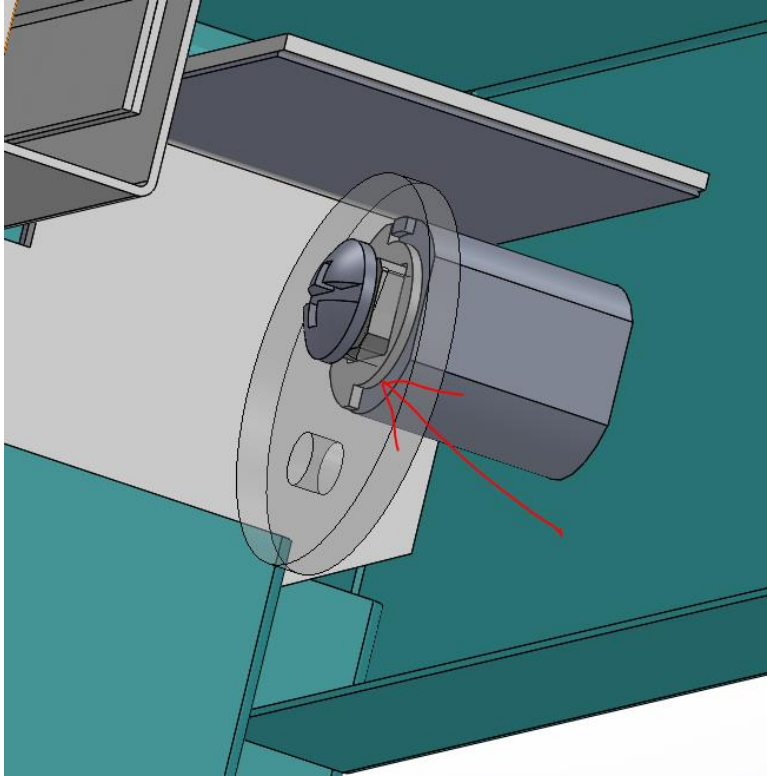


- 2.) What I believe has happened with your cart is the 90-degree bend shown in diagram (d) has relaxed allowing the lock-bar to drop low enough to slip off the lock-slide washers. See the diagram below for the correct installation of lock-bar to lock-slide washers.



3.) With all drawers removed I recommend removing the locking/unlocking cam shown in diagram (d). There is a Phillips head screw attaching the cam to the lock. A 90-degree screwdriver will make this much easier. (Be careful not to lose the lock rotation limiter behind the cam shown below with the red arrow.)

3a) Removing this cam will allow the lock-bar to drop down further making it easier slip the lock-bar slots over the lock-slide washers as shown in diagrams (2).



4.) Once the **BOTH** lock-slide washers are engaged with the lock-bar as shown in diagrams (1c) & (2) slide the lock-bar all the way up to the ceiling of the cart so that it cannot slip off again.

5.) Manually increase the 90-degree bend of the lock-bar slightly (lifting on the vertical part of lock-bar while pulling down on the bend above lock. Bend should be at right angle or slightly over) and reinstall the locking/unlocking cam and screw making sure that the lock rotation limiter is in place. (Red Loctite is a good idea here)

6.) With lock in the unlocked position, slide the lock-bar up and down manually to verify that it is sliding smoothly on its track. If sliding smoothly, install a drawer and test the lock. If drawer opens with the lock in the locked position, slightly decrease the 90-degree bend of the lock-bar. If drawer sticks or does not want to open with the lock in the unlocked position, slightly increase the 90-degree bend of the lock-bar.