



The Harloff Company, Inc.
650 Ford Street
Colorado Springs, CO 80915-3712
(800) 433-4064 || (719) 637-0300
Fax (719) 597-8273

Bayonet Slide Replacement

Date 2022/2/24

By: Joe Perez

Tools Needed – Flat Tip Screwdriver

Each drawer slide has two member parts. The part that attaches to the drawer and the part that attaches to the cart. When replacement slides are sent to customers, both parts of the slide are together. You will need to separate the two parts when you are ready to replace a drawer slide in a cart.

Bayonet Slide on Cart Replacement

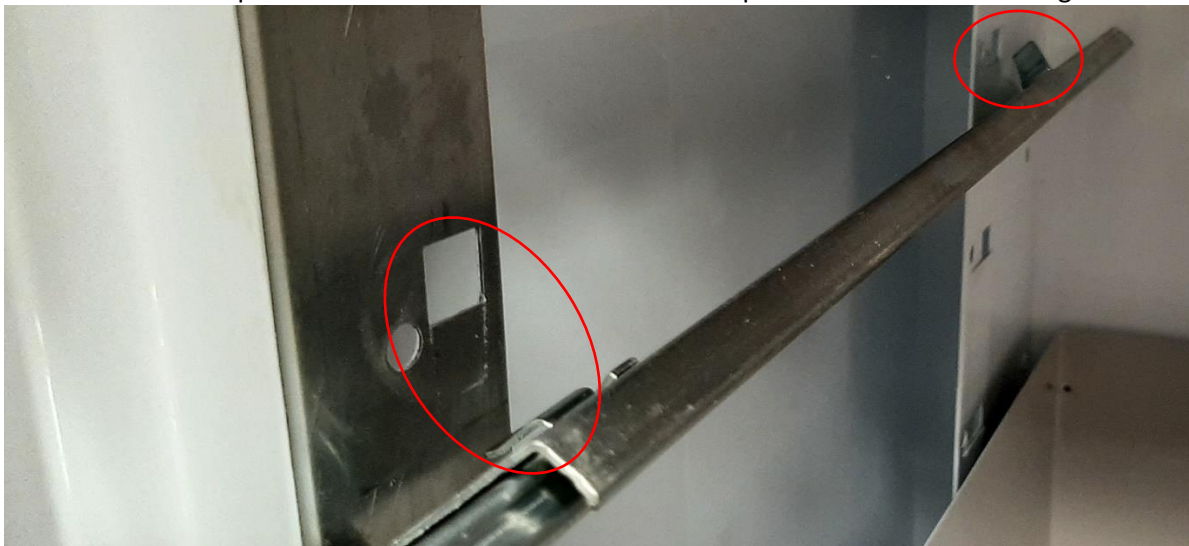
- 1 Unlock cart and pull the drawer to farthest open position. DO NOT OPEN MORE THAN ONE DRAWER AT A TIME.
- 2 Find the plastic levers at the ends of the drawer slide on each side of the drawer. One side lifts up and the other pushes down. Hold these levers in position, at which time the drawer can be pulled and removed from the cart.



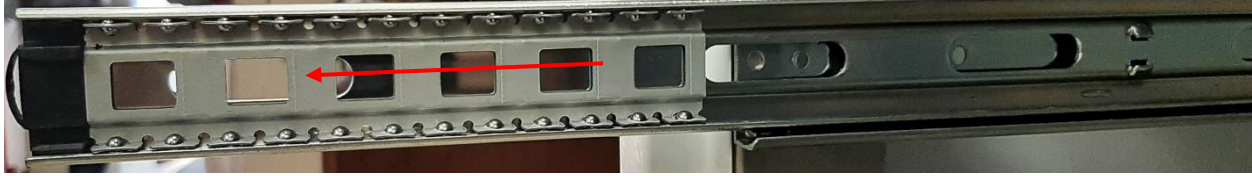
- 3 Grasp the extended portion of the slide attached to the cart and twist the slide towards the center of the cart then pull up on the slide to free it from the cabinet.



- 4 Identify the side the new slide goes in by the position of the opening in the front bayonet.
- *Note*** Slides are not interchangeable left to right.
- 5 Slide the rear bayonet into position on the rear slide mount. The bayonet opening should fit into the square hole.
- 6 From just above the front slide mount hole drop the front bayonet into position. It should catch and slide down into place. You may need to push or hit the slide down into the cabinet wall or twist the top of the slide to the center of the cart and push down on the slide to get a secure fit.



- 7 Pull the drawer slide out to the farthest open position.
- 8 Pull the ball bearing guides out to the end of the extended drawer slides. FAILURE TO DO SO MAY DAMAGE SLIDE AND MAKE IT UNOPERABLE.



- 9 With each drawer, carefully fit the slide bracket on the drawer into the ends of the slide that is attached to the cart so that it fits within the ball bearing guides. You may find it easiest to fit one side first, then the other. Be sure there is no play between the drawer and the slide. Most installation problems are caused by an improper fit into the ball-bearing guides. DO NOT LEAVE MORE THAN ONE DRAWER OPEN AT A TIME.



- 10 After the slides are mated gently push the drawer back into the cart, making sure it doesn't wobble. If it does, pull out the drawer and begin the installation process again.
- 11 If the drawer appears to move properly in the slide, push the drawer firmly back to the closed position. You should hear a click as the lever stops set. Push the drawer out to full opening. If the drawer moves easily without wobble, hold up, or excessive noise it is properly installed.

Bayonet Slide on Drawer Replacement

- 1 Start with the above steps 1-6.
- 2 Using a flat tip screwdriver push it between the slide and the drawer toward the front.



- 3 The slide can then be pushed toward the bottom of the drawer to be removed.
- 4 Add the new inner part of the slide to the drawer with the tab going into the square in the back of the drawer first then the tab in front being pushed up until you hear a click.

